

FOR ENG - SERGE
ASAP

Dart Aerospace Ltd.

Date: Wednesday, 07/03/2007 12:37:20 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BRACKET ASS'Y		
Job Number	: 31052			Part Number	: D35313		
Estimate Number	: 12523			Drawing Number	: UNDER REVIEW		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	07/03/2007	S.O. No.	N/A	Drawing Revision	: N/A		
Prsh Rev.	: NC			Material	: N/A		
First Issue	N/A	Type	SMALL /MED FAB	Due Date	09/03/2007	Qty:	1
Previous Run	: 28425					Um:	Each
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:A New Issue 06-09-06 EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S040	6061-T6 .040 Sheet	
		Comment: Qty.: 0.1379 sf(s)/Unit Total : 0.1379 sf(s) 6061-T6 .040 Sheet M100742 M 07 03 09 (M6061T6S040) Batch: M19380 ml 07 03 08	(1)
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3531 Dwg Rev: UR Prog Rev: UR ml 07 03 09 ml 07 03 08	(1)
		2-Deburr if necessary ml 07 03 08	(1)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE ml 07 03 09 ml 07 03 08	(1)
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK ml 07 03 08	(1) 07/03/09
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary.	SB 07 03 09 (1)

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Drawing Name: BRACKET ASS'Y

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Bend as per Dwg D3530

SB 07/03/08

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

m-f 07/03/09

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10/3/12 ①

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SB

10/3/12 CHARLIE P w/o 00053

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/3/12

Job Completion



U 10/3/12

DART AEROSPACE LTD	Work Order:	31052
Description: Bracket Ass'y	Part Number:	33531-3
Inspection Dwg: U/R Rev: U/R		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	M. M.
Date:	07/03/08

Audited by:	DA
Date:	07/03/08

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/03/09	6.0	Qc S inspection	permenent change	RS	07/03/09		07/03/09	07/03/09

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/03/09	6.0	-bending is out of tol by 0.080"	J QS/042	-destroy part and replace	M 07/03/09	N 07/03/09	P 07/03/09	D 07/03/09

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31052
Description: Bracket Ass'ny	Part Number:	D3531-3
Inspection Dwg: U/R Rev: U/R	.	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	M.M.
Date:	07/03/09

Audited by:	
Date:	07/03/09

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	